

Safety Data Sheet

| Section 1. Identification | |
|--|---|
| Product Identifier | Cut All |
| | Version: 6 Effective Date: 15 January 2021 |
| Other Means Of Identification | Not applicable |
| Initial Supplier Identifier | Chemfax Products Ltd. 11444 – 42 Street SE Calgary, AB T2C 5C4 Tel: 403-287-2055 |
| Recommended Use and Restrictions On Use | Emulsifiable metal working fluid. No restrictions |
| Product Family | Blend |
| Emergency Phone | 1-855-887-2055 Monday - Friday 8:00am - 4:30pm MST |

| Section 2. Hazard Identification | |
|---|-------------------------|
| Hazard Classification | Not a regulated product |
| Signal Word | None |
| Hazard Statement | None |
| Precautionary Prevention Statement | Non Hazardous |
| Precautionary Response Statement | Non Hazardous |
| Precautionary Storage Statement | None |
| Precautionary Disposal Statement | None |
| Other Hazards | None |

| Section 3. Composition / Information on Ingredients | | | |
|--|-------------------------|--------------------------------------|-------------|
| Chemical Name | Common Name or Synonyms | CAS NO. and Other Unique Identifiers | % by weight |
| *Ingredients are considered non-hazardous and constitute a proprietary blend | | | |

Safety Data Sheet

| Section 4. First-Aid Measures | |
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| Eye Contact | Flush eyes with water for 15 minutes. Seek medical attention. |
| Skin Contact | Wash skin with water and soap. |
| Inhalation | Remove victim to fresh air. If there is difficulty breathing, seek immediate medical attention. |
| Ingestion | Rinse mouth with water if conscious. Do not induce vomiting. Lay victim on left side to prevent aspiration of any vomit. Seek immediate medical attention. |
| Most Important Symptoms and Effects Both Acute and Delayed | Product is not hazardous by any route of exposure. |
| Immediate Medical Attention and Special Treatment | Not applicable. |

| Section 5. Fire-Fighting Measures | |
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| Suitable and Unsuitable Extinguishing Media | Use dry chemical, CO ₂ , water spray (fog), or foam. |
| Hazardous Combustion Products | Smoke, fumes, oxides of carbon, oxides of sulphur, aldehydes, and incomplete combustion products. |
| Specific Hazards Arising From The Product | No specific hazard. |
| Special Protective Equipment and Precautions for Fire-Fighters | Fire-fighters should wear self-contained breathing apparatus and full protective clothing. Use water spray to cool containers and structures exposed to fire. |

| Section 6. Accidental Release Measures | |
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| Personal Precautions, Protective Equipment and Emergency Procedures | Protective equipment is not required under normal conditions of use. Good housekeeping practices should be employed. |
| Environmental Precautions | As a general precaution, this product should not be allowed to enter the storm sewers or surface watercourses. |
| Methods and Materials For Containment and Clean-Up | Soak up with absorbent. Place in a suitable container for disposal. Wash area with water to remove residues. |

Safety Data Sheet

| Section 7. Handling and Storage | |
|--------------------------------------|---|
| Precautions for Safe Handling | Handle with care. Good housekeeping practices should be employed. |
| Conditions for Safe Storage | Store in a cool place. Keep container closed when not in use. |

| Section 8. Exposure Controls / Personal Protection | | | | |
|---|---|-----------------------------------|----------------|---------------|
| Control Parameters | TWA: 8 Hr | STEL: 15 min | Ceiling | IDLH * |
| If an aerosol mist occurs during handling these should be treated as follows: | 5mg ³ (Mineral oil) | 5mg ³ (Mineral oil) | | |
| Exposure Controls | Local exhaust ventilation | | | |
| Appropriate Engineering Controls | Use with good ventilation | | | |
| Individual Protective Measures | Not required under normal conditions of use. | | | |
| Eye / Face Protection | As a general safety precaution, wear safety glasses. | | | |
| Skin Protection | Gloves, coveralls and footwear suitable for workplace. | | | |
| Respiratory Protection | If aerosol mists are generated an air purifying respirator fitted with the appropriate cartridges should be worn. | | | |

| Section 9. Physical and Chemical Properties | |
|---|-----------------|
| Appearance | Yellow liquid |
| Odour | Petroleum Odour |
| Odour Threshold | No data |
| pH | Not applicable |
| Flash Point | 160 °C |
| Boiling Point and Boiling Range | 270 - 500 °C |
| Melting Point and Freezing point | No data |
| Evaporation Rate | <0.1 |
| Flammability (solid, gas) | No data |
| Upper and Lower Flammability or Explosive Limits | No data |
| Vapour Pressure | No data |
| Vapour Density | >2 @ 101 kPa |
| Relative Density | 0.89 |
| Solubility | Emulsifies |

Safety Data Sheet

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| Partition co-efficient, n-Octanol/Water | No data |
| Auto-ignition Temperature | No data |
| Decomposition Temperature | No data |
| Viscosity | No data |

| Section 10. Stability and Reactivity | |
|---|--|
| Reactivity | Product is stable |
| Chemical Stability | The product is stable |
| Possibility of Hazardous Reactions | None |
| Conditions to Avoid | High energy sources of ignition, heat and freezing temperatures. |
| Incompatible Materials | Strong oxidizers. |
| Hazardous Decomposition Products | Under normal storage conditions, decomposition will not occur. |

| Section 11. Toxicological Information | | | |
|--|---|--------------------|------------------------|
| Component Toxicity | LD50 Oral | LD50 Dermal | LC50 Inhalation |
| Not considered toxic by ingestion or inhalation. | | | |
| Likely Routes of Exposure | | | |
| Skin: | May cause irritation and redness with prolonged and repeated contact. | | |
| Eyes: | Mists may be irritating to the eyes. | | |
| Inhalation: | Mists may cause irritation of the nose, throat and lungs. | | |
| Ingestion: | May cause digestive tract disturbances. | | |
| Acute Toxicity Estimates (ATE) | No data | | |
| STOT (Specific Target Organ Toxicity) – Single Exposure | No data | | |
| Aspiration Toxicity | No data | | |
| STOT (Specific Target Organ Toxicity) – Repeated Exposure | No data | | |
| Skin Corrosion /Irritation | Not considered hazardous | | |
| Serious Eye Damage / Irritation | Not considered hazardous | | |



Manufacturer of Specialty Chemicals

Safety Data Sheet

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| Respiratory or Skin Sensitization | Not considered hazardous |
| Carcinogenicity | Not listed. |
| Reproductive Toxicity | |
| - Sexual Function and Fertility | No data |
| - Development of Offspring | No data |
| - Effects on or via Lactation | No data |
| Germ Cell Mutagenicity | No data |
| Interactive Effects | No data |
| Other Information | No data |

Section 12. Ecological Information

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|--------------------------------------|---|
| Ecotoxicity | Not expected to be harmful to aquatic organisms |
| Persistence and Degradability | Readily degradable |
| Bioaccumulative Potential | Will not accumulate |
| Biodegradability | Expected to be inherently biodegradable |
| Mobility in Soil | No data, |
| Special Remarks | None |
| Other Adverse Effects | Not applicable |

Section 13. Disposal Considerations

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| Disposal Considerations | Dispose of in accordance with local, provincial and federal regulations. |
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Section 14. Transport Information

| | |
|-----------------------------------|----------------|
| UN Number | None |
| UN Proper Shipping Name | None |
| Transport Hazard Class(es) | None |
| Packaging Group | None |
| Environmental Hazards | Not applicable |
| Bulk Transport | Not applicable |
| Special Precaution | Not applicable |

Safety Data Sheet

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| DOT Erg# | Not applicable |
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| Section 15. Regulatory Information | |
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| Canada – DSL Inventory | All components of this product are either on the Domestic Substances List (DSL), Non-Domestic Substances List (NDSL), or exempt |
| TSCA | All components of this product are either on the Toxic Substances Control Act (TSCA) Inventory List or exempt |
| Additional Information | None |

| Section 16. Other Information | |
|--|---|
| NFPA Rating | Health-1/ Flammability-0/Reactivity-0/Special Hazard-Not applicable |
| HMIS Rating | Health-1/Flammability-0/Reactivity-0/Personal Protection-See Section 8. |
| Prepared by: | Chemfax Products Ltd., Technical Department |
| Date Prepared: | 26 August, 2011 |
| Date of Latest Revision: | 15 January 2021 |
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